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**New nucleotide sequences which code for the metR
and metZ genes**

The invention provides nucleotide sequences from coryneform bacteria which code for the metR and metZ genes and a
5 process for the fermentative preparation of amino acids, in particular L-methionine, by attenuation of the metR and/or metZ gene.

Prior art

L-Amino acids, in particular methionine, are used in human
10 medicine and in the pharmaceuticals industry, in the foodstuffs industry and very particularly in animal nutrition.

It is known that amino acids are prepared by fermentation from strains of coryneform bacteria, in particular
15 Corynebacterium glutamicum. Because of their great importance, work is constantly being undertaken to improve the preparation processes. Improvements to the process can relate to fermentation measures, such as, for example, stirring and supply of oxygen, or the composition of the
20 nutrient media, such as, for example, the sugar concentration during the fermentation, or the working up to the product form by, for example, ion exchange chromatography, or the intrinsic output properties of the microorganism itself.

25 Methods of mutagenesis, selection and mutant selection are used to improve the output properties of these microorganisms. Strains which are resistant to antimetabolites or are auxotrophic for metabolites of regulatory importance and which produce amino acids, such
30 as e.g. L-methionine, are obtained in this manner.

Methods of the recombinant DNA technique have also been employed for some years for improving the strain of

Corynebacterium strains which produce L-amino acids, by amplifying individual amino acid biosynthesis genes and investigating the effect on the amino acid production.

Object of the invention

- 5 The inventors had the object of providing new measures for improved fermentative preparation of amino acids, in particular L-methionine.

Description of the invention

- Where L-amino acids or amino acids are mentioned in the
10 following, this means one or more amino acids, including their salts, chosen from the group consisting of L-asparagine, L-threonine, L-serine, L-glutamate, L-glycine, L-alanine, L-cysteine, L-valine, L-methionine, L-isoleucine, L-leucine, L-tyrosine, L-phenylalanine, L-
15 histidine, L-lysine, L-tryptophan and L-arginine.

When L-methionine or methionine are mentioned in the following, the salts, such as e.g. methionine hydrochloride or methionine sulfate are also meant by this.

- The invention provides isolated polynucleotides from
20 coryneform bacteria, which comprise the polynucleotide sequences which code for the metR and/or metZ genes, chosen from the group consisting of

- a) polynucleotide which is identical to the extent of at least 70% to a polynucleotide which codes for a
25 polypeptide which comprises the amino acid sequence of SEQ ID No. 2,

- b) polynucleotide which is identical to the extent of at least 70% to a polynucleotide which codes for a
30 polypeptide which comprises the amino acid sequence of SEQ ID No. 3,

- c) polynucleotide which codes for a polypeptide which comprises an amino acid sequence which is identical to the extent of at least 70% to the amino acid sequence of SEQ ID No. 2,
- 5 d) polynucleotide which codes for a polypeptide which comprises an amino acid sequence which is identical to the extent of at least 70% to the amino acid sequence of SEQ ID No. 3,
- 10 e) polynucleotide which is complementary to the polynucleotides of a), b) c) or d), and
- f) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequence of a), b), c), d) or e),

15 the polypeptides according to a) or c) preferably having the activity of the transcription activator MetR and the polypeptides according to b) or d) preferably having the activity of O-succinylhomoserine sulfhydrylase (MetZ).

The invention also provides the abovementioned polynucleotides, these preferably being DNAs which are
20 capable of replication, comprising:

- (i) the nucleotide sequence shown in SEQ ID No. 1, or
- (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
- 25 (iii) at least one sequence which hybridizes with the sequences complementary to sequences (i) or (ii), and optionally
- (iv) sense mutations of neutral function in (i).

The invention also provides:

a DNA which is capable of replication and comprises the nucleotide sequence as shown in SEQ ID No. 1,

a polynucleotide which codes for a polypeptide which comprises the amino acid sequence as shown in SEQ ID
5 No. 2 or SEQ ID No. 3,

a vector containing parts of the polynucleotide according to the invention, but at least 15 successive nucleotides of the sequence claimed

and coryneform bacteria in which the metR gene and/or the
10 metZ gene is or are attenuated, in particular by deletion, insertion or base exchange.

The invention also provides polynucleotides which substantially comprise a polynucleotide sequence, which are obtainable by screening by means of hybridization of a
15 corresponding gene library of a coryneform bacterium, which comprises the complete gene or parts thereof, with a probe which comprises the sequence of the polynucleotide according to the invention according to SEQ ID No. 1 or a fragment thereof, and isolation of the polynucleotide
20 sequence mentioned.

Polynucleotides which comprise the sequences according to the invention are suitable as hybridization probes for RNA, cDNA and DNA, in order to isolate, in the full length, nucleic acids, or polynucleotides or genes which code for
25 the transcription activator MetR and/or O-succinylhomoserine sulfhydrylase or to isolate those nucleic acids or polynucleotides or genes which have a high similarity with the sequence of the transcription activator MetR gene and/or that of the O-succinylhomoserine
30 sulfhydrylase gene.

Polynucleotides which comprise the sequences according to the invention are furthermore suitable as primers with the aid of which DNA of genes which code for the transcription

activator MetR and/or O-succinylhomoserine sulfhydrylase can be prepared by the polymerase chain reaction (PCR).

Such oligonucleotides which serve as probes or primers comprise at least 30, preferably at least 20, very particularly preferably at least 15 successive nucleotides. Oligonucleotides which have a length of at least 40 or 50 nucleotides are also suitable. Oligonucleotides with a length of at least 100, 150, 200, 250 or 300 nucleotides are optionally also suitable.

"Isolated" means separated out of its natural environment.

"Polynucleotide" in general relates to polyribonucleotides and polydeoxyribonucleotides, it being possible for these to be non-modified RNA or DNA or modified RNA or DNA.

The polynucleotides according to the invention include a polynucleotide according to SEQ ID No. 1 or a fragment prepared therefrom and also those which are at least 70%, preferably at least 80% and in particular at least 90% to 95% identical to the polynucleotide according to SEQ ID No. 1 or a fragment prepared therefrom.

The polypeptides according to the invention include the polypeptides according to SEQ ID No. 2 and SEQ ID No. 3, in particular those with the biological activity of the transcription activator MetR and of O-succinylhomoserine sulfhydrylase, and also those which are at least 70%, preferably at least 80%, and in particular which are at least 90% to 95% identical to the polypeptides according to SEQ ID No. 2 and SEQ ID No. 3 and have the activities mentioned.

"Polypeptides" are understood as meaning peptides or proteins which comprise two or more amino acids bonded via peptide bonds.

The invention moreover provides a process for the fermentative preparation of amino acids, in particular methionine, using coryneform bacteria which in particular already produce the amino acids, and in which the
5 nucleotide sequences which code for the metR gene and/or for the metZ gene are attenuated, in particular eliminated or expressed at a low level.

The term "attenuation" in this connection describes the reduction or elimination of the intracellular activity of
10 one or more enzymes (proteins) in a microorganism which are coded by the corresponding DNA, for example by using a weak promoter or using a gene or allele which codes for a corresponding enzyme with a low activity or inactivates the corresponding gene or enzyme (protein), and optionally
15 combining these measures.

The microorganisms which the present invention provides can prepare L-amino acids, in particular methionine, from glucose, sucrose, lactose, fructose, maltose, molasses, starch, cellulose or from glycerol and ethanol. They can
20 be representatives of coryneform bacteria, in particular of the genus *Corynebacterium*. Of the genus *Corynebacterium*, there may be mentioned in particular the species *Corynebacterium glutamicum*, which is known among experts for its ability to produce L-amino acids.

25 Suitable strains of the genus *Corynebacterium*, in particular of the species *Corynebacterium glutamicum* (*C. glutamicum*), are in particular the known wild-type strains

Corynebacterium glutamicum ATCC13032
Corynebacterium acetoglutamicum ATCC15806
30 *Corynebacterium acetoacidophilum* ATCC13870
Corynebacterium melassecola ATCC17965
Corynebacterium thermoaminogenes FERM BP-1539
Brevibacterium flavum ATCC14067

Brevibacterium lactofermentum ATCC13869 and
Brevibacterium divaricatum ATCC14020

or L-amino acid-producing mutants or strains prepared
therefrom, such as, for example, the L-methionine-producing
5 strain

Corynebacterium glutamicum ATCC21608.

The new *metR* and *metZ* genes from *C. glutamicum* which code
for the transcription activator MetR and the enzyme O-
succinylhomoserine sulphydrylase have been isolated.

10 To isolate the *metR* gene, the *metZ* gene or also other genes
of *C. glutamicum*, a gene library of this microorganism is
first set up in *Escherichia coli* (*E. coli*). The setting up
of gene libraries is described in generally known textbooks
and handbooks. The textbook by Winnacker: *Gene und Klone*,
15 *Eine Einführung in die Gentechnologie* (Verlag Chemie,
Weinheim, Germany, 1990), or the handbook by Sambrook et
al.: *Molecular Cloning, A Laboratory Manual* (Cold Spring
Harbor Laboratory Press, 1989) may be mentioned as an
example. A well-known gene library is that of the *E. coli*
20 K-12 strain W3110 set up in λ vectors by Kohara et al.
(*Cell* 50, 495-508 (1987)). Bathe et al. (*Molecular and*
General Genetics, 252:255-265, 1996) describe a gene
library of *C. glutamicum* ATCC13032, which was set up with
the aid of the cosmid vector SuperCos I (Wahl et al., 1987,
25 *Proceedings of the National Academy of Sciences USA*,
84:2160-2164) in the *E. coli* K-12 strain NM554 (Raleigh et
al., 1988, *Nucleic Acids Research* 16:1563-1575).

Börmann et al. (*Molecular Microbiology* 6(3), 317-326
(1992)) in turn describe a gene library of *C. glutamicum*
30 ATCC13032 using the cosmid pH79 (Hohn and Collins, *Gene*
11, 291-298 (1980)). To prepare a gene library of *C.*
glutamicum in *E. coli* it is also possible to use plasmids
such as pBR322 (Bolivar, *Life Sciences*, 25, 807-818 (1979))

or pUC9 (Vieira et al., 1982, Gene, 19:259-268). Suitable hosts are, in particular, those E. coli strains which are restriction- and recombination-defective. An example of these is the strain DH5 α mcr, which has been described by
5 Grant et al. (Proceedings of the National Academy of Sciences USA, 87 (1990) 4645-4649). The long DNA fragments cloned with the aid of cosmids can in turn be subcloned in the usual vectors suitable for sequencing and then sequenced, as is described e.g. by Sanger et al.
10 (Proceedings of the National Academy of Sciences of the United States of America, 74:5463-5467, 1977).

The resulting DNA sequences can then be investigated with known algorithms or sequence analysis programs, such as e.g. that of Staden (Nucleic Acids Research 14, 217-232
15 (1986)), that of Marck (Nucleic Acids Research 16, 1829-1836 (1988)) or the GCG program of Butler (Methods of Biochemical Analysis 39, 74-97 (1998)).

The new DNA sequence of C. glutamicum which codes for the metR and metZ genes and which, as SEQ ID No. 1, is a
20 constituent of the present invention has been found. The amino acid sequence of the corresponding proteins has furthermore been derived from the present DNA sequence by the methods described above. The resulting amino acid sequences of the metR and metZ gene products are shown in
25 SEQ ID No. 2 and 3.

Coding DNA sequences which result from SEQ ID No. 1 by the degeneracy of the genetic code are also a constituent of the invention. Conservative amino acid exchanges, such as e.g. exchange of glycine for alanine or of aspartic acid
30 for glutamic acid in proteins, are furthermore known among experts as "sense mutations" which do not lead to a fundamental change in the activity of the protein, i.e. are of neutral function. It is furthermore known that changes on the N and/or C terminus of a protein cannot
35 substantially impair or can even stabilize the function

thereof. Information in this context can be found by the expert, inter alia, in Ben-Bassat et al. (Journal of Bacteriology 169:751-757 (1987)), in O'Regan et al. (Gene 77:237-251 (1989)), in Sahin-Toth et al. (Protein Sciences 5 3:240-247 (1994)), in Hochuli et al. (Bio/Technology 6:1321-1325 (1988)) and in known textbooks of genetics and molecular biology. Amino acid sequences which result in a corresponding manner from SEQ ID No. 2 or SEQ ID No. 3 are also a constituent of the invention.

10 In the same way, DNA sequences which hybridize with SEQ ID No. 1 or parts of SEQ ID No. 1 are a constituent of the invention. Finally, DNA sequences which are prepared by the polymerase chain reaction (PCR) using primers which result from SEQ ID No. 1 are a constituent of the
15 invention. Such oligonucleotides typically have a length of at least 15 nucleotides.

Instructions for identifying DNA sequences by means of hybridization can be found by the expert, inter alia, in the handbook "The DIG System Users Guide for Filter
20 Hybridization" from Boehringer Mannheim GmbH (Mannheim, Germany, 1993) and in Liebl et al. (International Journal of Systematic Bacteriology (1991) 41: 255-260). The hybridization takes place under stringent conditions, i.e. only hybrids in which the probe and target sequence, i.e.
25 the polynucleotides treated with the probe, are at least 70% identical are formed. It is known that the stringency of the hybridization, including the washing steps, is influenced or determined by varying the buffer composition, the temperature and the salt concentration. The
30 hybridization reaction is preferably carried out under a relatively low stringency compared with the washing steps (Hybaid Hybridisation Guide, Hybaid Limited, Teddington, UK, 1996).

A 5x SSC buffer at a temperature of approx. 50 - 68°C, for
35 example, can be employed for the hybridization reaction.

Probes can also hybridize here with polynucleotides which are less than 70% identical to the sequence of the probe. Such hybrids are less stable and are removed by washing under stringent conditions. This can be achieved, for example, by lowering the salt concentration to 2x SSC and optionally subsequently 0.5x SSC (The DIG System User's Guide for Filter Hybridisation, Boehringer Mannheim, Mannheim, Germany, 1995) a temperature of approx. 50 - 68°C being established. It is optionally possible to lower the salt concentration to 0.1x SSC. Polynucleotide fragments which are, for example, at least 70% or at least 80% or at least 90% to 95% identical to the sequence of the probe employed can be isolated by increasing the hybridization temperature stepwise from 50 to 68°C in steps of approx. 1 - 2°C. Further instructions on hybridization are obtainable on the market in the form of so-called kits (e.g. DIG Easy Hyb from Roche Diagnostics GmbH, Mannheim, Germany, Catalogue No. 1603558).

Instructions for amplification of DNA sequences with the aid of the polymerase chain reaction (PCR) can be found by the expert, inter alia, in the handbook by Gait: Oligonukleotide [sic] synthesis: A Practical Approach (IRL Press, Oxford, UK, 1984) and in Newton and Graham: PCR (Spektrum Akademischer Verlag, Heidelberg, Germany, 1994).

It has been found that coryneform bacteria produce amino acids, in particular L-methionine, in an improved manner after attenuation of the metR and/or metZ gene.

To achieve an attenuation, either the expression of the metR and/or of the metZ gene or the catalytic properties of the enzyme proteins can be reduced or eliminated. The two measures can optionally be combined.

The reduction in gene expression can take place by suitable culturing or by genetic modification (mutation) of the signal structures of gene expression. Signal structures of

gene expression are, for example, repressor genes, activator genes, operators, promoters, attenuators, ribosome binding sites, the start codon and terminators. The expert can find information on this e.g. in the patent application WO 96/15246, in Boyd and Murphy (Journal of Bacteriology 170: 5949 (1988)), in Voskuil and Chambliss (Nucleic Acids Research 26: 3548 (1998)), in Jensen and Hammer (Biotechnology and Bioengineering 58: 191 (1998)), in Pátek et al. (Microbiology 142: 1297 (1996)), Vasicova et al. (Journal of Bacteriology 181: 6188 (1999)) and in known textbooks of genetics and molecular biology, such as e.g. the textbook by Knippers ("Molekulare Genetik", 6th edition, Georg Thieme Verlag, Stuttgart, Germany, 1995) or that by Winnacker ("Gene und Klone", VCH Verlagsgesellschaft, Weinheim, Germany, 1990).

Mutations which lead to a change or reduction in the catalytic properties of enzyme proteins are known from the prior art; examples which may be mentioned are the works by Qiu and Goodman (Journal of Biological Chemistry 272: 8611-8617 (1997)), Sugimoto et al. (Bioscience Biotechnology and Biochemistry 61: 1760-1762 (1997)) and Möckel ("Die Threonindehydratase aus Corynebacterium glutamicum: Aufhebung der allosterischen Regulation und Struktur des Enzyms", Reports from the Jülich Research Centre, Jül-2906, ISSN09442952, Jülich, Germany, 1994). Summarizing descriptions can be found in known textbooks of genetics and molecular biology, such as e.g. that by Hagemann ("Allgemeine Genetik", Gustav Fischer Verlag, Stuttgart, 1986).

Possible mutations are transitions, transversions, insertions and deletions. Depending on the effect of the amino acid exchange on the enzyme activity, "missense mutations" or "nonsense mutations" are referred to. Insertions or deletions of at least one base pair in a gene lead to "frame shift mutations", as a consequence of which

incorrect amino acids are incorporated or translation is interrupted prematurely. Deletions of several codons typically lead to a complete loss of the enzyme activity. Instructions on generation of such mutations are prior art
5 and can be found in known textbooks of genetics and molecular biology, such as e.g. the textbook by Knippers ("Molekulare Genetik", 7th edition, Georg Thieme Verlag, Stuttgart, Germany, 1997), that by Winnacker ("Gene und Klone", VCH Verlagsgesellschaft, Weinheim, Germany, 1999)
10 or that by Hagemann ("Allgemeine Genetik", 4th edition, Gustav Fischer Verlag, Stuttgart, 1999).

A common method of mutating genes of *C. glutamicum* is the method of "gene disruption" and "gene replacement" described by Schwarzer and Pühler (Bio/Technology 9, 84-87
15 (1991)).

In the method of gene disruption a central part of the coding region of the gene of interest is cloned in a plasmid vector which can replicate in a host (typically *E. coli*), but not in *C. glutamicum*. Possible vectors are, for
20 example, pSUP301 (Simon et al., Bio/Technology 1, 784-791 (1983)), pK18mob or pK19mob (Schäfer et al., Gene 145, 69-73 (1994)), pK18mobsacB or pK19mobsacB (Jäger et al., Journal of Bacteriology 174: 5462-65 (1992)), pGEM-T (Promega corporation, Madison, WI, USA), pCR2.1-TOPO
25 (Shuman (1994). Journal of Biological Chemistry 269:32678-84; US Patent 5,487,993), pCR®Blunt (Invitrogen, Groningen, The Netherlands; Bernard et al., Journal of Molecular Biology, 234: 534-541 (1993)) or pEM1 (Schrumpf et al, 1991, Journal of Bacteriology 173:4510-4516). The
30 plasmid vector which contains the central part of the coding region of the gene is then transferred into the desired strain of *C. glutamicum* by conjugation or transformation. The method of conjugation is described, for example, by Schäfer et al. (Applied and Environmental
35 Microbiology 60, 756-759 (1994)). Methods for

transformation are described, for example, by Thierbach et al. (Applied Microbiology and Biotechnology 29, 356-362 (1988)), Dunican and Shivnan (Bio/Technology 7, 1067-1070 (1989)) and Tauch et al. (FEMS Microbiological Letters 123, 343-347 (1994)). After homologous recombination by means of a "cross over" event, the coding region of the gene in question is interrupted by the vector sequence and two incomplete alleles are obtained, one lacking the 3' end and one lacking the 5' end. This method has been used, for example, by Fitzpatrick et al. (Applied Microbiology and Biotechnology 42, 575-580 (1994)) to eliminate the recA gene of *C. glutamicum*.

In the method of "gene replacement", a mutation, such as e.g. a deletion, insertion or a base exchange, is established in vitro in the gene of interest. The allele prepared is in turn cloned in a vector which is not replicative for *C. glutamicum* and this is then transferred into the desired host of *C. glutamicum* by transformation or conjugation. After homologous recombination by means of a first "cross over" event which effects integration and a suitable second "cross-over" event which effects excision in the target gene or in the target sequence, the incorporation of the mutation or of the allele is achieved. This method was used, for example, by Peters-Wendisch et al. (Microbiology 144, 915 - 927 (1998)) to eliminate the *pyc* gene of *C. glutamicum* by a deletion.

A deletion, insertion or a base exchange can be incorporated into the *metR* gene or the *metZ* gene in this manner.

In addition, it may be advantageous for the production of L-amino acids, in particular L-methionine, to enhance, in particular to over-express, one or more enzymes of the particular biosynthesis pathway, of glycolysis, of anaplerosis, of the citric acid cycle or of amino acid

export, in addition to attenuation of the metR gene and/or of the metZ gene.

Thus, for the preparation of L-methionine, one or more genes chosen from the group consisting of

- 5 • the gap gene which codes for glyceraldehyde 3-phosphate dehydrogenase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- the tpi gene which codes for triose phosphate isomerase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- 10 • the pgk gene which codes for 3-phosphoglycerate kinase (Eikmanns (1992), Journal of Bacteriology 174:6076-6086),
- the pyc gene which codes for pyruvate carboxylase (Peters-Wendisch et al. (Microbiology 144, 915 - 927 (1998)),
- 15 • the lysC gene which codes for a feed-back resistant aspartate kinase (Accession No.P26512),
- the metA gene which codes for homoserine O-acetyltransferase (ACCESSION Number AF052652),
- the metB gene which codes for cystathionine gamma-synthase (ACCESSION Number AF126953),
- 20 • the aecD gene which codes for cystathionine gamma-lyase (ACCESSION Number M89931),
- the glyA gene which codes for serine hydroxymethyltransferase (JP-A-08107788),
- 25 • the metY gene which codes for O-acetylhomoserine sulfhydrylase (DSM 13556)

can be enhanced, in particular over-expressed.

It may furthermore be advantageous for the production of L-methionine, in addition to the attenuation of the metR and/or metZ gene, for one or more genes chosen from the group consisting of

- 5 • the thrB gene which codes for homoserine kinase
(ACCESSION Number P08210),
- the ilvA gene which codes for threonine dehydratase
(ACCESSION Number Q04513),
- the thrC gene which codes for threonine synthase
10 (ACCESSION Number P23669),
- the ddh gene which codes for meso-diaminopimelate D-
dehydrogenase (ACCESSION Number Y00151)
- the pck gene which codes for phosphoenol pyruvate
carboxykinase (DE 199 50 409.1; DSM 13047),
- 15 • the pgi gene which codes for glucose 6-phosphate
isomerase (US 09/396,478; DSM 12969),
- the poxB gene which codes for pyruvate oxidase (DE: 1995
1975.7)

20 to be attenuated, in particular for the expression thereof
to be reduced.

In addition to attenuation of the metR gene and/or of the metZ gene it may furthermore be advantageous, for the production of amino acids, in particular L-methionine, to eliminate undesirable side reactions (Nakayama: "Breeding
25 of Amino Acid Producing Micro-organisms", in:
Overproduction of Microbial Products, Krumphanzl, Sikyta,
Vanek (eds.), Academic Press, London, UK, 1982).

The invention also provides the microorganisms prepared according to the invention, and these can be cultured
30 continuously or discontinuously in the batch process (batch

- culture) or in the fed batch (feed process) or repeated fed batch process (repetitive feed process) for the purpose of production of L-amino acids, in particular L-methionine. A summary of known culture methods are described in the
- 5 textbook by Chmiel (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).
- 10 The culture medium to be used must meet the requirements of the particular strains in a suitable manner. Descriptions of culture media for various microorganisms are contained in the handbook "Manual of Methods for General
- 15 Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981).
- Sugars and carbohydrates, such as e.g. glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, such as, for example, soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as,
- 20 for example, palmitic acid, stearic acid and linoleic acid, alcohols, such as, for example, glycerol and ethanol, and organic acids, such as, for example, acetic acid, can be used as the source of carbon. These substances can be used individually or as a mixture.
- 25 Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep liquor, soya bean flour and urea, or inorganic compounds, such as ammonium sulfate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate, can be
- 30 used as the source of nitrogen. The sources of nitrogen can be used individually or as a mixture.

Organic and inorganic sulfur-containing compounds, such as, for example, sulfides, sulfites, sulfates and thiosulfates,

can be used as a source of sulfur, in particular for the preparation of methionine.

- Phosphoric acid, potassium dihydrogen phosphate or dipotassium hydrogen phosphate or the corresponding sodium-containing salts can be used as the source of phosphorus. The culture medium must furthermore comprise salts of metals, such as, for example, magnesium sulfate or iron sulfate, which are necessary for growth. Finally, essential growth substances, such as amino acids and vitamins, can be employed in addition to the abovementioned substances. Suitable precursors can moreover be added to the culture medium. The starting substances mentioned can be added to the culture in the form of a single batch, or can be fed in during the culture in a suitable manner.
- Basic compounds, such as sodium hydroxide, potassium hydroxide, ammonia or aqueous ammonia, or acid compounds, such as phosphoric acid or sulfuric acid, can be employed in a suitable manner to control the pH of the culture. Antifoams, such as, for example, fatty acid polyglycol esters, can be employed to control the development of foam. Suitable substances having a selective action, such as, for example, antibiotics, can be added to the medium to maintain the stability of plasmids. To maintain aerobic conditions, oxygen or oxygen-containing gas mixtures, such as, for example, air, are introduced into the culture. The temperature of the culture is usually 20°C to 45°C, and preferably 25°C to 40°C. Culturing is continued until a maximum of the desired product has formed. This target is usually reached within 10 hours to 160 hours.
- The fermentation broths obtained in this way, in particular containing L-methionine, usually have a dry weight of 7.5 to 25 wt.% and contain L-methionine. It is furthermore also advantageous if the fermentation is conducted in a sugar-limited procedure at least at the end, but in particular over at least 30% of the duration of the fermentation. That

is to say, the concentration of utilizable sugar in the fermentation medium is reduced to ≥ 0 to 3 g/l during this period.

The fermentation broth prepared in this manner, in particular containing L-methionine, is then further processed. Depending on requirements, the all or some of the biomass can be removed from the fermentation broth by separation methods, such as e.g. centrifugation, filtration, decanting or a combination thereof, or it can be left completely in this. This broth is then thickened or concentrated by known methods, such as e.g. with the aid of a rotary evaporator, thin film evaporator, falling film evaporator, by reverse osmosis, or by nanofiltration. This concentrated fermentation broth can then be worked up by methods of freeze drying, spray drying, spray granulation or by other processes to give a preferably free-flowing, finely divided powder.

This free-flowing, finely divided powder can then in turn be converted by suitable compacting or granulating processes into a coarse-grained, readily free-flowing, storable and largely dust-free product. In the granulation or compacting it is advantageous to employ conventional organic or inorganic auxiliary substances or carriers, such as starch, gelatine, cellulose derivatives or similar substances, such as are conventionally used as binders, gelling agents or thickeners in foodstuffs or feedstuffs processing, or further substances, such as, for example, silicas, silicates or stearates.

"Free-flowing" is understood as meaning powders which flow unimpeded out of the vessel with the opening of 5 mm (millimetres) of a series of glass outflow vessels with outflow openings of various sizes (Klein, Seifen, Öle, Fette, Wachse 94, 12 (1968)).

As described here, "finely divided" means a powder with a predominant content ($> 50\%$) with a particle size of 20 to 200 μm diameter. "Coarse-grained" means products with a predominant content ($> 50\%$) with a particle size of 200 to 2000 μm diameter. In this context, "dust-free" means that the product contains only small contents ($< 5\%$) with particle sizes of less than 20 μm diameter. The particle size determination can be carried out with methods of laser diffraction spectrometry. The corresponding methods are described in the textbook on "Teilchengrößenmessung in der Laborpraxis [Particle Size Determination in Laboratory Practice]" by R. H. Müller and R. Schuhmann, Wissenschaftliche Verlagsgesellschaft Stuttgart (1996) or in the textbook "Introduction to Particle Technology" by M. Rhodes, Verlag Wiley & Sons (1998).

"Storable" in the context of this invention means a product which can be stored for up to 120 days, preferably up to 52 weeks, particularly preferably 60 months, without a substantial loss ($< 5\%$) of methionine occurring.

Alternatively, however, the product can be absorbed on to an organic or inorganic carrier substance which is known and conventional in feedstuffs processing, such as, for example, silicas, silicates, grits, brans, meals, starches, sugars or others, and/or mixed and stabilized with conventional thickeners or binders. Use examples and processes in this context are described in the literature (Die Mühle + Mischfüttertechnik 132 (1995) 49, page 817).

Finally, the product can be brought into a state in which it is stable to digestion by animal stomachs, in particular the stomach of ruminants, by coating processes ("coating") using film-forming agents, such as, for example, metal carbonates, silicas, silicates, alginates, stearates, starches, gums and cellulose ethers, as described in DE-C-4100920.

- If the biomass is separated off during the process, further inorganic solids, for example added during the fermentation, are in general removed. In addition, the animal feedstuffs additive according to the invention
- 5 comprises at least the predominant proportion of the further substances, in particular organic substances, which are formed or added and are present in solution in the fermentation broth, where these have not been separated off by suitable processes.
- 10 In one aspect of the invention, the biomass can be separated off to the extent of up to 70%, preferably up to 80%, preferably up to 90%, preferably up to 95%, and particularly preferably up to 100%. In another aspect of the invention, up to 20% of the biomass, preferably up to
- 15 15%, preferably up to 10%, preferably up to 5%, particularly preferably no biomass is separated off.

These organic substances include organic by-products which are optionally produced, in addition to the L-methionine, and optionally discharged by the microorganisms employed in

20 the fermentation. These include L-amino acids chosen from the group consisting of L-lysine, L-valine, L-threonine, L-alanine or L-tryptophan. They include vitamins chosen from the group consisting of vitamin B1 (thiamine), vitamin B2 (riboflavin), vitamin B5 (pantothenic acid), vitamin B6

25 (pyridoxine), vitamin B12 (cyanocobalamin), nicotinic acid/nicotinamide and vitamin E (tocopherol). They include furthermore organic acids which carry one to three carboxyl groups, such as, for example, acetic acid, lactic acid, citric acid, malic acid or fumaric acid. Finally, they also

30 include sugars, such as, for example, trehalose. These compounds are optionally desired if they improve the nutritional value of the product.

These organic substances, including L-methionine and/or D-methionine and/or the racemic mixture D,L-methionine, can

35 also be added, depending on requirements, as a concentrate

or pure substance in solid or liquid form during a suitable process step. These organic substances mentioned can be added individually or as mixtures to the resulting or concentrated fermentation broth, or also during the drying or granulation process. It is likewise possible to add an organic substance or a mixture of several organic substances to the fermentation broth and a further organic substance or a further mixture of several organic substances during a later process step, for example granulation.

The product described above is suitable as a feedstuffs additive, i.e. feed additive, for animal nutrition.

The L-methionine content of the animal feedstuffs additive is conventionally 1 wt.% to 80 wt.%, preferably 2 wt.% to 80 wt.%, particularly preferably 4 wt.% to 80 wt.%, and very particularly preferably 8 wt.% to 80 wt.%, based on the dry weight of the animal feedstuffs additive. Contents of 1 wt.% to 60 wt.%, 2 wt.% to 60 wt.%, 4 wt.% to 60 wt.%, 6 wt.% to 60 wt.%, 1 wt.% to 40 wt.%, 2 wt.% to 40 wt.% or 4 wt.% to 40 wt.% are likewise possible. The water content of the feedstuffs additive is conventionally up to 5 wt.%, preferably up to 4 wt.%, and particularly preferably less than 2 wt.%.

The invention accordingly also provides a process for the preparation of an L-methionine-containing animal feedstuffs additive from fermentation broths, which comprises the steps

- a) culture and fermentation of an L-methionine-producing microorganism in a fermentation medium;
- b) removal of water from the L-methionine-containing fermentation broth (concentration);
- c) removal of an amount of 0 to 100 wt.% of the biomass formed during the fermentation; and

- d) drying of the fermentation broth obtained according to a) and/or b) to obtain the animal feedstuffs additive in the desired powder or granule form.

If desired, one or more of the following steps can
5 furthermore be carried out in the process according to the invention:

- e) addition of one or more organic substances, including L-methionine and/or D-methionine and/or the racemic mixture D,L-methionine, to the products obtained
10 according to a), b) and/or c);
- f) addition of auxiliary substances chosen from the group consisting of silicas, silicates, stearates, grits and bran to the substances obtained according to a) to d) for stabilization and to increase the storability; or
- 15 g) conversion of the substances obtained according to a) to e) into a form stable [sic] animal stomach, in particular rumen, by coating with film-forming agents.

Methods for the determination of L-amino acids are known from the prior art. The analysis of L-methionine can be
20 carried out by ion exchange chromatography with subsequent ninhydrin derivatization, as described by Spackman et al. (Analytical Chemistry, 30, (1958), 1190).

The process according to the invention is used for the fermentative preparation of amino acids, in particular L-
25 methionine.

The present invention is explained in more detail in the following with the aid of embodiment examples.

The isolation of plasmid DNA from Escherichia coli and all techniques of restriction, Klenow and alkaline phosphatase
30 treatment were carried out by the method of Sambrook et al. (Molecular Cloning. A Laboratory Manual (1989) Cold Spring

Harbour [sic] Laboratory Press, Cold Spring Harbor, NY, USA). Methods for transformation of *Escherichia coli* are also described in this handbook.

5 The composition of the usual nutrient media, such as LB or TY medium, can also be found in the handbook by Sambrook et al.

Example 1

Preparation of a genomic cosmid gene library from *Corynebacterium glutamicum* ATCC 13032

10 Chromosomal DNA from *Corynebacterium glutamicum* ATCC 13032 was isolated as described by Tauch et al. (1995, Plasmid 33:168-179) and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Code no. 27-0913-02). The DNA
15 fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Code no. 1758250). The DNA of the cosmid vector SuperCos1 (Wahl et al. (1987) Proceedings of the National Academy of Sciences USA 84:2160-2164),
20 obtained from Stratagene (La Jolla, USA, Product Description SuperCos1 Cosmid Vector Kit, Code no. 251301) was cleaved with the restriction enzyme XbaI (Amersham Pharmacia, Freiburg, Germany, Product Description XbaI, Code no. 27-0948-02) and likewise dephosphorylated with
25 shrimp alkaline phosphatase.

The cosmid DNA was then cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Code no. 27-0868-04). The cosmid DNA treated in this manner was mixed with the treated ATCC13032
30 DNA and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no.27-0870-04). The ligation mixture was then packed in phages with the aid of Gigapack II XL Packing

Extract (Stratagene, La Jolla, USA, Product Description Gigapack II XL Packing Extract, Code no. 200217).

For infection of the E. coli strain NM554 (Raleigh et al. 1988, Nucleic Acid Research 16:1563-1575) the cells were
5 taken up in 10 mM MgSO₄ and mixed with an aliquot of the phage suspension. The infection and titering of the cosmid library were carried out as described by Sambrook et al. (1989, Molecular Cloning: A Laboratory Manual, Cold Spring Harbor), the cells being plated out on LB agar (Lennox,
10 1955, Virology, 1:190) with 100 mg/l ampicillin. After incubation overnight at 37°C, recombinant individual clones were selected.

Example 2

Isolation and sequencing of the metR and metZ genes

15 The cosmid DNA of an individual colony was isolated with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product
20 Description Sau3AI, Product No. 27-0913-02). The DNA fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Diagnostics GmbH, Mannheim, Germany, Product Description SAP, Product No. 1758250). After separation by gel electrophoresis, the cosmid fragments in
25 the size range of 1500 to 2000 bp were isolated with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany).

The DNA of the sequencing vector pZero-1, obtained from Invitrogen (Groningen, The Netherlands, Product Description
30 Zero Background Cloning Kit, Product No. K2500-01) was cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Product No. 27-0868-04). The ligation of the cosmid

fragments in the sequencing vector pZero-1 was carried out as described by Sambrook et al. (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the DNA mixture being incubated overnight with T4 ligase (Pharmacia Biotech, Freiburg, Germany). This ligation mixture was then electroporated (Tauch et al. 1994, FEMS Microbiol Letters, 123:343-7) into the E. coli strain DH5 α MCR (Grant, 1990, Proceedings of the National Academy of Sciences U.S.A., 87:4645-4649) and plated out on LB agar (Lennox, 1955, Virology, 1:190) with 50 mg/l zeocin.

The plasmid preparation of the recombinant clones was carried out with Biorobot 9600 (Product No. 900200, Qiagen, Hilden, Germany). The sequencing was carried out by the dideoxy chain termination method of Sanger et al. (1977, Proceedings of the National Academy of Sciences U.S.A., 74:5463-5467) with modifications according to Zimmermann et al. (1990, Nucleic Acids Research, 18:1067). The "RR dRhodamin Terminator Cycle Sequencing Kit" from PE Applied Biosystems (Product No. 403044, Weiterstadt, Germany) was used. The separation by gel electrophoresis and analysis of the sequencing reaction were carried out in a "Rotiphoresis NF Acrylamide/Bisacrylamide" Gel (29:1) (Product No. A124.1, Roth, Karlsruhe, Germany) with the "ABI Prism 377" sequencer from PE Applied Biosystems (Weiterstadt, Germany).

The raw sequence data obtained were then processed using the Staden program package (1986, Nucleic Acids Research, 14:217-231) version 97-0. The individual sequences of the pZero1 derivatives were assembled to a continuous contig. The computer-assisted coding region analysis was prepared with the XNIP program (Staden, 1986, Nucleic Acids Research, 14:217-231).

The resulting nucleotide sequence is shown in SEQ ID No. 1. Analysis of the nucleotide sequence showed two open reading frames of 567 base pairs and 1146 base pairs, which were

called the metR gene and metZ gene. The metR gene codes for a protein of 189 amino acids, the metZ gene codes for a protein of 382 amino acids.

SEQUENCE PROTOCOL

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45

Patent claims

1. An isolated polynucleotide from coryneform bacteria,
which comprises a polynucleotide sequence which codes
for the metR and/or metZ genes, chosen from the group
consisting of
 - a) polynucleotide which is identical to the extent of
at least 70% to a polynucleotide which codes for a
polypeptide which comprises the amino acid
sequence of SEQ ID No. 2,
 - b) polynucleotide which is identical to the extent of
at least 70% to a polynucleotide which codes for a
polypeptide which comprises the amino acid
sequence of SEQ ID No. 3,
 - c) polynucleotide which codes for a polypeptide which
comprises an amino acid sequence which is
identical to the extent of at least 70% to the
amino acid sequence of SEQ ID No. 2,
 - d) polynucleotide which codes for a polypeptide which
comprises an amino acid sequence which is
identical to the extent of at least 70% to the
amino acid sequence of SEQ ID No. 3,
 - e) polynucleotide which is complementary to the
polynucleotides of a), b), c) or d), and
 - f) polynucleotide comprising at least 15 successive
nucleotides of the polynucleotide sequence of a),
b), c), d) or e).
2. A polynucleotide as claimed in claim 1, wherein the
polynucleotide is a preferably recombinant DNA which
is capable of replication in coryneform bacteria.
3. A polynucleotide as claimed in claim 1, wherein the
polynucleotide is an RNA.

4. A polynucleotide as claimed in claim 2, comprising the nucleic acid sequence as shown in SEQ ID No. 1.
5. A DNA as claimed in claim 2 which is capable of replication, comprising
 - 5 (i) the nucleotide sequence shown in SEQ ID No. 1, or
 - (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
 - 10 (iii) at least one sequence which hybridizes with the sequence complementary to sequence (i) or (ii), and optionally
 - (iv) sense mutations of neutral function in (i).
6. A DNA as claimed in claim 5 which is capable of
15 replication, wherein the hybridization of sequence (iii) is carried out under a stringency corresponding to at most 2x SSC.
7. A polynucleotide sequence as claimed in claim 1, which codes for a polypeptide which comprises the amino acid
20 sequence in SEQ ID No. 2 and/or SEQ ID No. 3.
8. A coryneform bacterium in which the metR gene and/or metZ gene is or are attenuated, in particular eliminated.
9. A process for the fermentative preparation of L-amino
25 acids, in particular L-methionine, which comprises carrying out the following steps:
 - a) fermentation of the coryneform bacteria which produce the desired L-amino acid and in which at least the metR and/or metZ gene or nucleotide
30 sequences which code for them are attenuated;

b) concentration of the L-amino acid in the medium or in the cells of the bacteria, and

c) isolation of the L-amino acid.

- 5 10. A process as claimed in claim 9, wherein bacteria in which further genes of the biosynthesis pathway of the desired L-amino acid are additionally enhanced are employed.
- 10 11. A process as claimed in claim 9, wherein bacteria in which the metabolic pathways which reduce the formation of the desired amino acid are at least partly eliminated are employed.
- 15 12. A process as claimed in claim 9, wherein the expression of the polynucleotide(s) which code(s) for the metR and/or the metZ gene is reduced or attenuated.
13. A process as claimed in claim 9, wherein the catalytic properties of the polypeptides (enzyme protein) for which the polynucleotides metR and/or metZ code are attenuated.
- 20 14. A process as claimed in claim 9, wherein for the preparation of L-amino acids, in particular L-methionine, coryneform microorganisms in which at the same time one or more of the genes chosen from the group consisting of
- 25 14.1 the lysC gene which codes for a feed back resistant aspartate kinase,
- 14.2 the gap gene which codes for glycerolaldehyde 3-phosphate dehydrogenase,
- 30 14.3 the pyc gene which codes for pyruvate carboxylase,

- 14.4 the tpi gene which codes for triose phosphate isomerase
- 14.5 the metA gene which codes for homoserine O-acetyltransferase
- 5 14.6 the metB gene which codes for cystathionine gamma-synthase
- 14.7 the pgk gene which codes for 3-phosphoglycerate kinase
- 10 14.8 the aecD gene which codes for cystathionine gamma-lyase
- 14.9 the glyA gene which codes for serine hydroxymethyltransferase
- 14.10 the metY gene which codes for O-acetylhomoserine sulfhydrylase
- 15 is or are enhanced or over-expressed are fermented.
- 15. A process as claimed in claim 9, wherein for the preparation of L-amino acids, in particular L-methionine, coryneform microorganisms in which at the same time one or more of the genes chosen from the group consisting of
 - 20 15.1 the thrB gene which codes for homoserine kinase
 - 15.2 the ilvA gene which codes for threonine dehydratase
 - 25 15.3 the thrC gene which codes for threonine synthase
 - 15.4 the ddh gene which codes for meso-diaminopimelate D-dehydrogenase

- 15.5 the pck gene which codes for phosphoenol
pyruvate carboxykinase
- 15.6 the pgi gene which codes for glucose 6-
phosphate isomerase
- 5 15.7 the poxB gene which codes for pyruvate oxidase
is or are attenuated are fermented.
16. A coryneform bacterium which contains a vector which
carries a polynucleotide as claimed in claim 1f.
- 10 17. A process as claimed in one or more of the preceding
claims, wherein microorganisms of the species
Corynebacterium glutamicum are employed.
18. A process for the preparation of an L-methionine-
containing animal feedstuffs additive from
fermentation broths, which comprises the steps
- 15 a) culture and fermentation of an L-methionine-
producing microorganism in a fermentation medium;
- b) removal of water from the L-methionine-containing
fermentation broth (concentration);
- 20 c) removal of an amount of 0 to 100 wt.% of the
biomass formed during the fermentation; and
- d) drying of the fermentation broth obtained
according to b) and/or c) to obtain the animal
feedstuffs additive in the desired powder or
granule form.
- 25 19. A process as claimed in claim 18, wherein
microorganisms in which further genes of the
biosynthesis pathway of L-methionine are additionally
enhanced are employed.

20. A process as claimed in claim 19, wherein microorganisms in which the metabolic pathways which reduce the formation of L-methionine are at least partly eliminated are employed.
- 5 21. A process as claimed in claim 20, wherein the expression of the polynucleotides which code for the metR and/or metZ gene is attenuated, in particular eliminated.
- 10 22. A process as claimed in one or more of the preceding claims, wherein microorganisms of the species *Corynebacterium glutamicum* are employed.
23. A process as claimed in claim 18, wherein one or more of the following steps is or are additionally also carried out:
- 15 e) addition of one or more organic substances, including L-methionine and/or D-methionine and/or the racemic mixture D,L-methionine, to the products obtained according to b), c) and/or d);
- 20 f) addition of auxiliary substances chosen from the group consisting of silicas, silicates, stearates, grits and bran to the substances obtained according to b) to e) for stabilization and to increase the storability; or
- 25 g) conversion of the substances obtained according to b) to f) into a form stable [sic] animal stomach, in particular rumen, by coating with film-forming agents.
24. A process as claimed in claim 18 or 23, wherein some of the biomass is removed.
- 30 25. A process as claimed in claim 24, wherein up to 100% of the biomass is removed.

26. A process as claimed in claim 18 or 23, wherein the water content is up to 5 wt.%.
27. A process as claimed in claim 26, wherein the water content is less than 2 wt.%.
5 28. A process as claimed in claims 23, 24, 25, 26 or 27, wherein the film-forming agents are metal carbonates, silicas, silicates, alginates, stearates, starches, gums or cellulose ethers.
29. An animal feedstuffs additive prepared as claimed in
10 claims 18 to 28.
30. An animal feedstuffs additive as claimed in claim 29, which comprises 1 wt.% to 80 wt.% L-methionine, D-methionine, D,L-methionine or a mixture thereof, based on the dry weight of the animal feedstuffs additive.
15 31. A process for discovering RNA, cDNA and DNA in order to isolate nucleic acids, or polynucleotides or genes which code for O-succinylhomoserine sulphydrylase (metZ) and/or the transcription activator MetR or have a high similarity with the sequence of the O-
20 succinylhomoserine sulphydrylase (metZ) gene or of the transcription activator MetR, which comprises employing the polynucleotide comprising the polynucleotide sequences as claimed in claims 1, 2, 3 or 4 as hybridization probes.

Abstract

The invention relates to polynucleotides from coryneform bacteria which code for the metR and/or metZ genes and comprise polynucleotide sequences, chosen from the group
5 consisting of

- a) polynucleotide which is identical to the extent of at least 70% to a polynucleotide which codes for a polypeptide which comprises the amino acid sequence of SEQ ID No. 2,
- 10 b) polynucleotide which is identical to the extent of at least 70% to a polynucleotide which codes for a polypeptide which comprises the amino acid sequence of SEQ ID No. 3,
- 15 c) polynucleotide which codes for a polypeptide which comprises an amino acid sequence which is identical to the extent of at least 70% to the amino acid sequence of SEQ ID No. 2,
- d) polynucleotide which codes for a polypeptide which comprises an amino acid sequence which is
20 identical to the extent of at least 70% to the amino acid sequence of SEQ ID No. 3,
- e) polynucleotide which is complementary to the polynucleotides of a), b), c) or d), and
- 25 f) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequences of a), b), c), d) or e)

and a process for the fermentative preparation of L-amino acids using coryneform bacteria in which at least the metR gene and/or the metZ gene is present in attenuated form,
30 and the use of polynucleotides which comprise the sequences according to the invention as hybridization probes.